

[illegible]

A liquid crystal display device comprising a sealing material provided on a periphery of a substrate, projections formed by etching a film formed on the substrate, and another substrate opposing the substrate being remote therefrom by a gap and being supported by the projections. An area occupying rate of the projections portions with respect to a region enclosed by the sealing material is not less than 0.0001 and not more than 0.003. It is possible to obtain a liquid crystal display device free of display blurs at the time of using the same in a high temperature condition and with which no bubbles are generated when using the same in a low temperature condition by setting the area occupying ratio for the columnar spacers to be an optimal value.